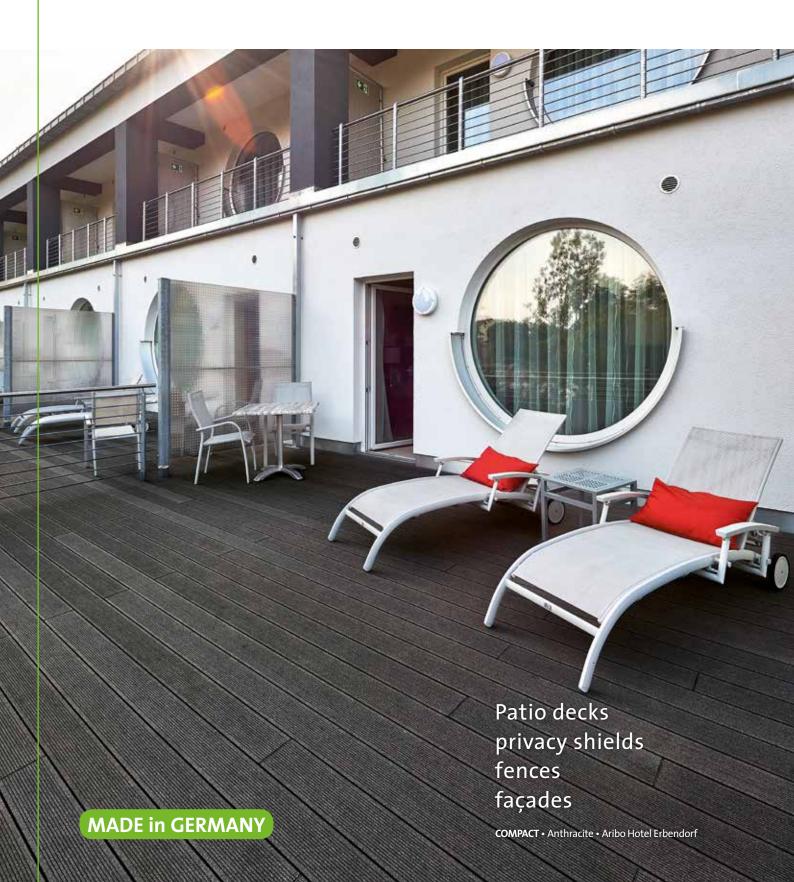


Our favorite spots!





ABOUT US

Welcome to our NATURinFORM world,

discover our extensive product range in our catalogue, especially designed for architects. Thanks to our newest property reports you can have a look at many different solutions and see for yourself our products' high quality.

It's your choice! There are 12 honeycomb or massive deck profile models and 23 colour options available, meaning that we offer the most extensive range of wood composite premium patio decks and other products made in Germany. Our newest product this year is the zero degree deck SMART, the especially easy to assemble privacy shield EFFECTIVE and POPULAR massive with general building inspectorate approval (Z-10.9-484) for more planning security and extended application areas.

Let the pleasant wooden look and feel, the positive material features, and the simple laying technique convince you. There is a bundle of joy inside its quality, which you can feel, and that will remain visible for a long time.

As a member of the Quality Group Wooden Composite (Qualitätsgemeinschaft Holzwerkstoffe e.V., Gießen), we place value on continual quality and stress tests.

Look forward to feeling good and savour a higher quality of time and life in and around your favourite spot!

Yours,

Horst Walther

Founder and Managing Director

Walth



SMART zero degree deck in brown

OUR MARKET VALUES

What exactly is wood composite made by NATURinFORM and how is it produced?

The wood composite made by NATURinFORM is a material combination that has been produced and used for more than 20 years—especially for areas outdoors. It is made up of a combination of wooden fibres and an environmentally-friendly, thermoplastic binding agent. Products made of NATURinFORM's wood composite are extruded, i.e. both components (wooden fibres and thermoplastic binding agent) are melted under pressure and temperature, and are pulled into an endless strand.

What are the most important advantages over traditional wood?

Thanks to its many good features, our wood composite enhances our products and therefore also your outdoor areas in the long term. An even, beautiful wooden look that is extremely low on maintenance is what makes it special. You can even forget about extra coating or varnishing. Of course we produce all profiles and accessories only from wooden fibres from sustainable forestry (certified wood suppliers according to PEFC – www.pefc.de).

Feel the comfort with our wood composite material

- ✓ splinter-free
- ✓ permanently beautiful with an elegant wooden look
- easy to lay and low on maintenance (no coating or oiling), which saves time and money
- ✓ no tropical wood (certified wood suppliers according to PEFC)

Made in Germany



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Have a look at **www.naturinform.com**. There you can always find the latest information of our product range.

COMMERCIAL BUILDING BRUDERWALD HOSPITAL, BAMBERG

The Bruderwald hospital is one of three locations for Bamberg's social foundation in Bamberg. The social foundation invests huge amounts of money every year, to keep the hospitals up to state-of-the-art standards. It also lays a large emphasis on the whole appearance of all the hospital's outdoor areas, to make the patients stay as nice as possible. Last summer the visitor's café was given a new terrace. The decks that were laid are RATIONAL select, a modern and safe wooden plastic composite from the company NATURinFORM, which were awarded the highest degree of slip resistance by the TÜV Rheinland.

The social foundation Bamberg combines acute health provision, preventative, walk-in and stationary recovery treatments, as well as living and life at an older age sensibly. The hospitals it runs are in three locations and together form a hospital centre. The hospital is also an academic teaching hospital for the Friedrich-Alexander-University of Erlangen-Nuremberg. The locations are ideally situated in the world cultural heritage city of Bamberg, and from its windows and patios the grand panorama of the historic town right down into the Regnitz valley and up to the Franconian mountains open up. Surrounded by parks the Bruderwald hospital offers the best prerequisites for getting better. The hospitals are part of a growing company, whose area is increasing every year. Parallel to the considerable investments in the field of medical care the operators have a close eye on the design and care of the hospital's park-like surroundings.

New visitor's terrace on 100 square metres

The local garden building company Fösel from Eltmann-Limbach has been very busy there recently. 'In the last two years alone, our teams were on site doing all sorts of different kinds of things around the hospital for many months,' says Stephan Reuthner, project manager for Fösel. One of the countless tasks the company was recently given by the social foundation, was to create a terrace directly connected to the hospital's café.

The company Fösel Garten- und Landschaftsbau GmbH was founded in 1976 by Kurt Fösel. In 2009 Martin Büttner took over the company. All the approximately 40 employees, six of which are apprentices, use a range of state-of-the-art machines for their daily work. 'We work on projects up to 100 kilometres away from our base Eltmann-Limbach', explains Stephan Reuthner. 'Our main focus is on executing public contracts, as well as on creating private gardens and greenery upkeep'. The company is a member of the Verband Garten- und Landschaftsbau Bayern e.V., the Bavarian Garden Association, and is registered as a craft business with the Chamber of Crafts Lower Franconia.

Solid patio deck made of wood plastic composite

The contractee chose NATURinFORM's titanium grey RATIONAL select for the new terrace. Fösel's team laid a total of 100 square metres of the solid wood plastic composite patio deck. According to Stephan Reuthner, they have already used this



material to achieve excellent results, and it is also a benefit that the producer is so close on hand, as its headquarters are in Upper Franconian Redwitz a. d. Rodach.

The deck's width of ca. 24.4 cm can be produced at a length of up to 13 metres. 'We actually laid decks with a length of up to twelve metres,' Reuthner continues. 'This means that modern terraces and roof gardens can be realized quickly and effectively,' he says, pointing out another of the material's advantages.

RATIONAL select is available in four colour variations, as well as with two different surfaces. In this case the wavy surface was chosen, as it is just like a natural wooden surface. It is available as a solid deck and can be used on both sides, meaning that it is especially suitable for large areas.

High level of step safety

A lot of the visitors to a hospital's terrace are not healthy; they are often patients, some of them who are not able to walk properly and need crutches, or are simply weak and do not feel safe walking on a different surface. This means that a terrace must have the highest slip resistance level. RATIONAL select is predestined for this kind of cause: In a TÜV Rheinland / LGA test in 2012, both of the deck's surfaces were awarded the highest degree of slip resistance — R 13 according to DIN 51130, and Class C according to DIN 51097.

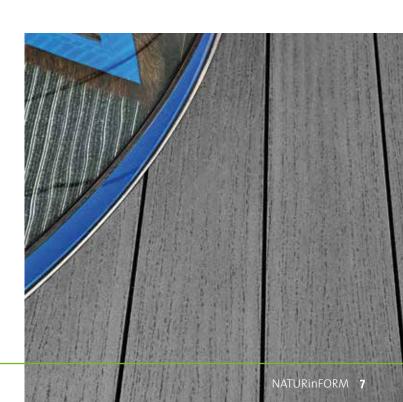
And that has been proven again on the Bruderwald hospital's new visitor patio. Throughout the whole of the last summer, the terrace was a popular meeting point for both patients and visitors to the hospital, who met up for a chat over coffee and cake — or who merely enjoyed the view of the surrounding countryside.

Building owner: Sozialstiftung Bamberg

Used decks in these reference object: RATIONAL select in titanium grey



Safe every step of the way...



COMMERCIAL BUILDING CASTLE GARDENS MORITZBURG, ZEITZ

The castle Moritzburg and its gardens are part of the project "Garden dreams Saxony-Anhalt." The unique ensemble of historic and modern park and garden sites in Zeitz offers the ideal background for more than one thousand square metres of blossoming spring and summer flower beds. In the middle of the park there is the revitalised Johannis pond that was reinstalled for the county garden show in 2004 with its jetty. But after only eleven years this jetty made of wooden planks was no longer safe due to massive weathering. Within the scope of a renovation the site was given a new surface made of wood composite material in the early summer of 2016. In total 260 square metres of ROBUST from the Upper Franconian company NATURinFORM's range were laid.

The town of Zeitz in the South of Saxony-Anhalt, around 40 kilometres south of Leipzig was capital of the dukedom Saxony-Zeitz from 1652 to 1718 with the residence Castle Moritzburg. Around the castle is the approximately twelve hectare large park. For the 1st county garden show Saxony-Anhalt in 2004 the area was completely revamped and brought back to its original form. Historic buildings, such as the orangery and the classicistic bathing house, give the park a special aura. The open air stage at the Johannis pond is venue for multiple events throughout the garden season. There are concerts, theatre productions, and celebrations. From 1990 to 2004 the town of Zeitz as owner undertook extensive renovation work throughout the whole castle ensemble, as well as the park area.

Wooden planks weathered after eleven years

As the grounds were being redone for the county garden show, the Johannis pond that had been filled in for more than 50 years, was reconstructed, including the jetty – which is used as a creative and recreational element. But the wooden planks that were used in 2004 were already very weathered in 2015. "For safety reasons the surface urgently had to be renewed", reports Dagmar Gebhard, responsible for public parks and tree protection in the town of Zeitz. In the early summer of 2016 the jetty was renovated.

The people responsible in the town of Zeitz decided on wood composite material (WPC) rather than a renewed surface made of wood. "WPC definitely won in all of the relevant areas when we were choosing a material," explains Dagmar Gebhard. "It is much more durable than wood, weatherproof, and light resistant, as well as really low on maintenance," and that convinced everyone in Zeitz. Furthermore, what was important was that the contained wooden ratio consists of PEFC certified domestic wood, and that swung the decision. "And last, but not least, the decks can be recycled and are thereby sustainable," says Dagmar Gebhard. The costs of material were approximately the same as that for a wooden

solution. Sven Rödiger, founder and owner of the carpentry company Rödiger from Bad Dürrenberg, won the tender from the town of Zeitz to build the new jetty. In total his team of three laid 260 square metres of NATURinFORM decks in two and a half weeks.

Permanently beautiful with an elegant wooden look

The massive deck ROBUST in brown was chosen. Because of its intensive grain it looks very like wood. Its sturdiness means that it is also very suitable for heavily used areas, such as the jetty at the Johannis pond. "The jetty is used by visitors to the castle park for recreation and during events," explains Dagmar Gebhard. "The guests can thereby enjoy the special flair of the stage across from them directly at the waterside". Because of that it is important that the surface is barefoot friendly, splinter-free, and especially slip-resistant, even when it is wet. That it also looks really good with its permanently beautiful and elegant wooden appearance was a further reason to choose this material, says Gebhard. During concerts and other shows the jetty is used for the technical tent, from which light and sound for the stage are controlled. Booths are often put up on the jetty during many events. It is important that the massive decks be permanently low on maintenance. Additionally, it combines loadability with an elegant wooden look.

Optically well blended into the area

Sven Rödiger's company, founded in 2007, is active from garden to roof. It was his first time to use decks by NATURinFORM and he was really happy with the unproblematic handling of the material. In the following months, the carpenter was able to implement two further attractive tenders from private customers using this material. And, also at the council of the town of Zeitz the people responsible are very happy with the choice of material and the craftsmen's work. Last but not least the look is what makes the contractee happy: "Thanks to its look the new surface really fits into the complete area," Dagmar Gebhard says happily. Now the visitors to the castle park will have a "favourite spot" within the shade of the castle for many years that is new, permanent, and safe underfoot.

Building owner: Dagmar Gebhard, Office public green areas / tree protection, town of Zeitz

> Used decks in these reference object: **ROBUST** in brown



A tasty colour...







COMMERCIAL BUILDING WINE STORE, GRÜNSTADT-ASSELHEIM

Michael Schroth knows something about taste: In only a few years he has transformed a few hundred vines into a renowned vineyard with an international reputation. After his wines had risen in gourmet circles, the young entrepreneur was able to open a new site in 2016 which was up to his high expectations in regards to style and quality. When Schroth's guests now enjoy the view over the vineyard whilst drinking his famous burgundy wine, NATURinFORM's sun-warm patio decks create a very suitable atmosphere.

Silver grey – that's a colour he likes. It radiates from the labels on his bottles and reminds one of the tall steel barrels in which Schroth lets most of his wines mature. And it fits to the Eistal, the Ice Valley, with its very own terroir, a stoney clay ground full of minerals, which even red wine grapes feel comfortable in.

Schroth inherited his passion for wine, the starting point for his company, from his father. Schroth senior had bought around two acres of vines, a hobby for him - and the perfect playground for young Michael. Schroth already knew as an adolescent that he would make wine at some later point in life. In 2002, when he was only 24 years old, he finished his training as a Master. In the meantime, he has multiplied his cultivation area by eight. Schroth's success is based on his reputation. A craftsman, close to tradition, who really knows what is special. In the midst of a white wine area, he makes mainly red wine. And if he makes Riesling, then there is a surprising apple, pear, or citrus aroma involved.

Colourfast wood with a patina effect

It all started 15 years ago "with totally outdated equipment", as he says. Schroth likes tradition. But he also likes when new, modern ideas develop from it. When Schroth dreamt about a new house for his hand-made treasures whilst working on the vineyard, he always imagined something modern. Just like his wine-making art. Close to tradition, yet state-of-the-art, and with a little something extra. A cypress avenue, cork oaks, and a large patio on which his visitors can sit straight across from the grey-brown earth of the vineyard, tasting Spätburgunder, Chardonnay or Riesling. He thought

of a material that should focus both on the past and the future. And, again he thought of silver. The silvergrey patina of sun-matured wood. "I really wanted the wood to be the right colour – and keep it," says Schroth. "so that it suit the style of my house and our wines. I am really keen on detail."

When the plans became more clear, his desire for stylish reliability led him directly to NATURinFORM. The Franconian company's innovative wood products are especially weatherproof: Without sanding and painting they retain the colour that was chosen right from the start. Due to sunlight there is only a very slight silver and golden patina that develops in the first few months after assembly.

Wood outside, inside more

The material's optical stability is due to special processing. Wooden fibres are combined with a polymer which makes them water repellent. Because wood weathering is mainly due to water penetrating, this method creates a material with completely new characteristics: This so-called wood composite material is extremely dimensionally stable. It doesn't splinter when you cut it, nor later – barefoot walkers are safe from splinters. And in the winter, hardly any moss or lichen develop. The surface cleans itself; to enhance a NATURinFORM patio, you need only spray the decks with water every now and then.

Colour shades as you wish

At NATURinFORM you can choose many different styles and dozens of colours for patio decks; there is something available for every taste. Schroth's "Ice Valley" colour is of course also in the range: "Grey" in the COMPACT colour line. This is an elegant grey beige that fits especially well into modern, mediterranean and Scandinavian inspired surroundings.

Building owner: Michael Schroth

Used decks in these reference object: **COMPACT** in grey

COMMERCIAL BUILDING ARIBO HOTEL, ERBENDORF

Welcome on board – this is how you are greeted at the holiday and convention hotel Aribo in Erbendorf, the recreation resort in Upper Palatine. What it means? It's simple: The transformation of a factory site into a hotel complex was inspired by an ocean liner, and since it opened last year, the building now stands like a cruise ship at the docks in town, complete with captain's suite, bull's eye windows, and rails as balustrades. And the decks, that is the balconies, patios, and pergolas, are all equipped with decks from NATURinFORM, just like a ship's wooden decks. They ward off wind and weather as robustly as a real ocean liner's deck. That's why we say: Full speed ahead – for a lovely stay on board at the Aribo hotel!

'Travelling' is more than just a theme at the Aribo. The modern hotel's roots lie in a historic suitcase factory. Since 1919, the company Bermas sent their products around the whole world from the small town of Erbendorf. The travel bug must have infected the old walls, because when plans evolved to tear down the building, the town developed a counter plan to transform the building into a hotel, architecturally designed like an ocean liner!

The town bought the factory, implemented their plan, and, after the radical transformation of the main building and the new build of a conference centre next to it, the ship was launched in the spring of 2016.

Ship building on land

The hotel is built without barriers and insists on inviting 'everyone' to a 'cruise in the Steinwald'-and the architecture creates the right atmosphere for its guests. The shape of the main building looks just like an ocean liner. And the jetty that connects the building on the first floor to the new convention centre building is just like a gangway. The windows, all designed like bull's eyes, and finally the rooms and suites that are connected to each other by pergolas, just like luxury cabins.

This outside appearance of the living areas above the ground floor is not only thought of as purely a design element to look like a ship. It also acts to combine the open style with the idyllic surroundings as part of the living space. The same goes for the decks: All rooms have either a balcony or patio, some of them towards the river, the gently flowing Fichtelnaab. Sitting there with a glass of wine and watching the tranquil water movements, you almost feel like you are at sea. The outside design enhances the feeling of being on a cruise. It is all equipped with NATURinFORM's COMPACT decks, whose 'anthracite' colour is just right to emphasize the maritime character. And have every aspect necessary for a super yacht's deck: high weather resistance, they feel like a natural material and have the look of well-maintained wooden decks





Cruise in the city...

Beautiful and safe

This is confirmed by Hotel Manager Werner Pürner: 'The wooden look is especially appealing!' Even though NATURinFORM's decks are not actually pure wood, but a combination of natural wooden fibres with a high quality polymer. It looks and feels just like wood when you walk over it barefoot, but doesn't have wood's disadvantages.

For example, its slip-resistance. Because it is close to the river and the Upper Palatinian forest, conventional decks would soon be covered with a green surface, making it extremely slippery and dangerous for guests. That cannot happen with NATURinFORM's COMPACT. It was tested by the TÜV Rheinland/LGA for its slip-resistance in 2011. According to DIN 51130 they are R12 and according to DIN 51097 they were awarded Class C – that is in fact the highest level. Next to this hallmark, the surface structure of the NATURinFORM honeycomb profile plays a part, which Werner Pürner also appreciates: 'Thanks to the grooves, there is hardly any risk of slipping. The hotel guests' safety is our absolute top priority, after all!'

Green Chic

Jan Gläser points out another bonus point: 'The decks are made of sustainable resources and can be recycled'. That goes not only for COMPACT, but also for all NATURinFORM's products. They are produced sustainably without pesticides or fungicides, only using wooden chips from saw mills and PEFC-certified wood from domestic, ecologically managed forests. And they can be recycled 100 percent and brought back to the plant in Bavarian Redwitz. Even maintenance is green: No environmentally harming chemicals are needed for maintenance. That is a benefit for everyone in the end - and really fits the hotel Aribo's motto: 'Recreate, meet, enjoy – for EVERYONE.'

Architect: Albrecht Strohn Freier Landschaftsarchitekt

Used decks in these reference object: **COMPACT** in anthracite

The life with nature...







COMMERCIAL BUILDING HOUSING COMPLEX, EICHSTÄTT

In the romantic heart of the Altmühl valley, between the glittering river and green hills, the old bishop's town of Eichstätt is investing in its future. A new quarter has been developing since 2012 on the old railway grounds, directly at the banks of the river; and the Herzog-Anger residential site in the Spitalstadt Quarter is already inhabited. On large patios, residents can enjoy the view to the magical landscape, with nature right under their feet - patio decks from NATURinFORM. Future flat owners could choose for themselve, what the flooring in their loggia or balcony was to look like.

Life in the midst of nature is something people from Eichstätt are used to. The town lies within a green environment: The Altmühl's green banks, the botanic garden at the Willibaldsburg, the forests on the jurassic rock with famous excavation sites from dinosaur's times. 'Without wood just wouldn't have been an option,' says Thomas Göbel, expert consultant elements at Martin Meier GmbH.

The company is building owner and construction company for 6,600 of the 25,000 square metres' plot. Master joiner Göbel was responsible for all the details in the buildings. Windows, doors, gates – and also for patio design.

The outdoor rooms with up to 55 square metres are characteristic for the way life is led in the Spital town: So as not to block any views, the new area was planned generously. A mixture of blocks of flats and office buildings, on wide, open squares, and inbetween streets as wide sight lines. The residents were to be able to have a good view of the castle, old town, and Altmühl without any obstacles. And to make them especially inviting and cozy, all patios from the first to the fourth floor were to be laid out with decks.

Built for highest requirements

The company Meier from Eichstätt is reponsible for the new residences around the Franz-Xaver-Platz. Construction started in 2012, the first residents moved in in 2014. Two of the four sites built on by Meier are designated to office and shop architecture, two to high-quality residential buildings. Elegant design for sophisticated clients.'We need to be able

to guarantee that the materials will continue to look as fresh after a few winters as when the people moved in,' says Göbel. Hence the material specialist decided on NATURinFORM. What makes the wood processor's decks so special: Naturally beautiful wooden fibres are combined with an environmentally-friendly polymer. This additional component makes the natural product not only far more slip-resistant and more barefoot-friendly than naked wood. It also prevents humidity from penetrating. NATURinFORM's decks are and remain weatherproof without any painting or oiling. All that needs to be done to take care of them, is to clean the surface using a water hose.

From outside completely natural

In Göbel's opinion there is a clear advantage with NATURin FORM products thanks to the high percentage of wood. With a 70 percent ratio, wood is the optically defining component, and the finished material can hardly be distinguished from pure wood. 'The matt surface, the colours – everything is just like a classic deck,' says Göbel. 'NATURinFORM was the solution that convinced us, especially with its looks'.

A praise to diversity

Future flat owners could decide for themselves what the flooring for their patio was to look like. Thanks to NATURinFORM's range the building contractor could present a huge selection – an additional bonus for NATURinFORM in Göbel's opinion. NATURinFORM's range encompasses seven different deck types in countless colour options, as well as diverse surfaces. In Eichstätt, the residents' favourite was mainly POPULAR: It is available in 13 different colours, and has a length of up to 13 metres, a thickness of 26 mm, and can be used versatilely on both sides with their different fluting options. The POPULAR select is brand new in the range, with a grained surface which is identical to nature, wavy, and just like wood.

Architect: Dömges Architekten AG

Used decks in these reference object: **RATIONAL** in brown (top) and **POPULAR** in anthracite (bottom)

COMMERCIAL BUILDING

BATHING BEACH RODGAU, NIEDER-RODEN

Sand is Rodgau lake's gold. Fine, platin white gold. For decades, it has been dug up from here and sold around the world. That is how the lake first developed. And because lying around it, enjoying the summer is so easy, all of the metropolitan area Frankfurt flocks to the Rodgauer lido. Recently though, one of six swimming islands has pushed the sandy beach to second place. The pontoon is covered with sun-warm COMPACT decks by NATURInFORM.

If it weren't for the typical German forest on the other side of the lake, you could actually believe you were at the Cote d'Azur. The water shines in exactly the same light greenish blue as you know it from bays in the Mediterranean. The German rock band Rodgau Monotones even sings about the 'St. Tropez at the Lido' in its song 'St. Tropez am Baggersee' from 1983. No wonder then that the lido is very well known and has up to 200,000 visitors in a season.

Island feeling with pontoons

For practised swimmers, the lido has an island feeling, as well as its Mediterranean atmosphere. A total of six pontoons invite swimmers to make their way from the shore. The most spectacular pontoon is around 50 metres away, and with a total of 300 square metres, as large as a garden - and is even home to a real tree.

In the past, the artificial island's metal construction was laid out with traditional wooden planks. Since last year there are now NATURinFORM decks. 'We were looking for something more durable,' says Thomas Dursun, responsible for the bath in Rodgau. 'Every year before the season started we needed

to sand down and repaint the wood on the pontoons. Every seven to ten years we had to renew the planks completely. That is why we were desperately looking for a more robust material.'

Material acid test

The wooden surfaces are above water, but due to waves and rain – and of course the swimmers themselves – the surfaces are constantly wet. That is quite a demanding setting. Algae develop rapidly on untreated wood and the surface becomes slippery. Additionally, planks lose their shape, they tear and splinter. When swimmers are injured by splinters, it is the person who runs the site who is made responsible. The new decks are something completely different. After a winter and two swimming seasons they still look like new.' The special thing about these decks: They are made of a wooden composite. The optical look of natural wood is melted together with an intelligent artificial material. Water residue and therefore weathering influences are blocked. No one needs to worry about splinters with this surface, the surfaces are not slippery, even when wet, and the construction stays in shape, although it is in direct contact to the water and is dimensionally stable for the tree, too.

Architect: ARP ArchitektenPartnerschaft Stuttgart GbR

Used decks in these reference object: **COMPACT** in brown as a massive deck





Swimming bathing fun...

In line with nature

Although created artificially, the lake in Rodgau is today a recreational area for nature. Anyone who takes a closer look at the water's surface can see giant carps swimming around. Because of this – and of course to protect swimmers – the material's environmental compatibility was decisive. Cleaning agents, for example to remove algae, are forbidden on this site. So are wood protection agents. NATURinFORM's decks need no environmentally harmful chemicals for maintenance, neither are fungicides nor pesticides used during production. Varnish is not necessary. The decks are coloured during production. The weathering resistant component is polyethylene, a non-toxic and environmentally compatible polymer. NATURinFORM also produces strictly ecologically: Only PEFC-certified wood from ecologically farmed woods, no tropical woods and no freshly cut trees are used, only chippings.

Youth project implements assembly

A practical and stable slotting system connects the decks to each other, as well as with the base profiles: Screws are unnecessary. So is experience with building: "Participants of our local youth project fitted the decks," says Thomas Dursun. "Those are young people who didn't find an apprenticeship. They complete simple tasks, instructed by experts, to gain their first work experience." To help them complete the swimming island, a joiner was by their side. Dursun: "He was nicely surprised at how simply and intelligently NATURinFORM's system with its decks and fitting accessories works."

Especially slip resistant

Dursun decided on COMPACT. This deck type has a finely and a widely striated side. It has a length of up to 13 metres and is 26 millimetres thick. Thanks to the fact that it can be used with either surface on top it can be used extremely versatilely.

In a TÜV Rheinland test COMPACT achieved the highest level of slip resistance – R 12 according to DIN 51130, and Class C according to DIN 51097, and is therefore ideal for areas around pools and lidos.

Elegant patina

The pontoons are in a warm brown. Once laid, the colour shades darken slightly in the first four months. Just as with wood a fine patina develops, especially silver and golden reflexes. This effect is due to the wooden fibres – and, not like pure wood – contained by the light-proof colour parts in the high-quality composite material. "Our guests really like the new surfaces," says Dursun. "It was a good decision"

COMMERCIAL BUILDING LIEPEN ESTATE, SPA-POOL AREA

The Liepen Estate is embedded within the idyllic Peene valley, between cool pine forests, sparkling lakes, and rustling reeds. The traditional turn of the century building houses a four-star hotel with an impressive spa area: 1,800 square metres invite guests to swim, sauna, and leave their cares behind. Underfoot visitors can experience the warm wooden feel of decks by NATURinFORM.

Those relaxing on deck chairs in the sauna garden after a time-out in the herbal sauna's pine needle aura, need only let their eyes wander to find themselves in paradise. Surrounded by the estate's gnarled willows, birds sing, and storks can be heard. The transition from the bathing area to the green environment of the hotel's own private park is hardly noticeable: Elegant decks in subtle silver grey frame the view to the distance. Besides a hotel patio and two sauna cabins there are around 800 square metres of sunning decks and connecting paths made of NATURinFORM decks between the brine and a fun pool.

,Our guests often ask about these decks, 'says hotel manager Stefan Wollert. 'The material looks very special, its white-silver colour and the structured surface really seem to impress people'. Whoever spends their holiday here is looking to spend time in an untouched environment. It is only around one thousand steps from the hotel down into the Peene valley. The river's surroundings are ideal to lose yourself between the glittering water cascades and endless reeds. By car it is a

mere 30 minutes to the Baltic island Usedom. But you should drive carefully. The paths are frequently crossed by almost extinct species, such as beavers and otters.

Hotel pool with a spa area

The Liepen Estate is also a relic of olden days: Built around the turn of the century for a Prussian squire, the elegant white building with its hipped roof became more and more dilapidated during the German Democratic Republic's era. In 1994 it was transformed into a hotel for the first time. During the second renovation period from 2011, more four-star category rooms were created – and the pool section with four swimming pools, spa treatment rooms, a gym, and a large sauna area.

Safety first

Not only the 82 hotel guests, but also guests from outside can relax here. The proprietors, the Gutshof Liepen GmbH, were concerned with the safety aspect when they looked at flooring options. 'So close to the sea, the climate is humid,' says Wollert, 'Normal wooden decks very quickly develop a green surface – which is dangerously slippery for our guests'.

That cannot happen with NATURinFORM's decks: When tested by the TÜV Rheinland on slip resistance, NATURinFORM's POPULAR decks used here achieved C3 according to DIN 51097 – the highest degree of slip resistance. According to DIN 51130, the decks' slip resistance is R 12 with the surface



Relaxed oasis...

'finely striated', the surface 'widely striated' even achieved R 13, that is the highest level. The decks therefore are extremely slip resistant and even suitable for public swimming baths.

Low on maintenance

At NATURinFORM wood is combined with an environmentallyfriendly, high quality polymer. This leads to yet another advantage of the wooden composite material, which is very important, especially in industrially used large surfaces such as at the hotel 'Am Peenetal': NATURinFORM decks are weatherproof without oiling or varnishing. Common problems, such as dimensional stability, or tears due to weathering which are the case with untreated wood after a few years, do not exist. Wollert: 'We clean the decks regularly with an electric water brush, that's sufficient'.

For a green conscience

Despite its plastic composites the surfaces feel and look like real wood, they consist to 70 % of natural wooden fibres, a by-product of wood processing. Barefoot you can feel warm wood under your feet. Your conscience can feel good, too: NATURinFORM products are produced sustainably. No tree need be cut down, only wood chippings from sawmills are used, and those only from PEFC-certified wood from ecologically farmed forests.

At the Hotel, Am Peenetal', environmental protection is a big point: Situated directly next to the protected Peene valley's natural park, the proprietors find ecological practice very important. 'The sustainability concept was an important reason to choose NATURinFORM,' says Wollert.

In contrast to natural wood, NATURinFORM decks need no environmentally harming chemicals to maintain them. Even during production no fungicides or pesticides are used. Additionally, the patio decks can be recycled 100 percent and can be handed back to the production plant in Redwitz in Bavaria to be recycled.

Strong and versatile - even vertically

NATURinFORM's POPULAR was chosen: With a thickness of 27 millimetres it is especially suited for industrial use and has an extremely large range of colours. To match the architecture, the choice of colour grey was made in Liepen. As a suitable frame for the extensive park's natural environment with its ancient trees, the decks spread out in Liepen not only in front of the guests' feet, but also grow upwards: Using metal profiles they were used in grey, and as a highlight in the special edition colour sun yellow, and were fixed as a cover on the concrete walls of both outdoor saunas. Together with the patio surface the sauna huts blend in nicely with the steel/glass/concrete construction of the spa area's buildings.



Architect: AHM Architekten

Used decks + façade in these reference object: **POPULAR** in grey and sun yellow

COMMERCIAL BUILDING CASTLE HOTEL MONREPOS, LUDWIGSBURG

Just a few minutes away from the centre of Ludwigsburg lies the renowned castle hotel Monrepos. It is part of the Monrepos Estate, a wide park area around the baroque lake castle of the same name. It was built in the 18th century by the Counts of Württemberg and is still owned by the family. In 2014 the hotel was taken over by the hotelier family Finkbeiner from Baiersbronn and completely renovated. Since the summer of 2015 guests can enjoy the architecturally, as well as energetically, renewed four-star hotel. In style with the cubist buildings, the balconies and patios have been equipped with NATURinFORM's aesthetically beautiful decks.

Under the direction of the new directing couple Katrin and Ralph Hosbein, the hotel was completely and radically renovated. Only the raw wall structure remained of the flat concrete Bauhaus style building from the late 1960s. In the end, a modern building with 77 new rooms and suites was created; two small rooms were transformed into one big one. The hotel manager's flat and the Count's family's private suite were also made into hotel rooms. Even the swimming pool was given a new use. It now houses the largest of the hotel's eight conference rooms. The hotel is booked 80 percent by business travellers, who appreciate the tranquillity and comfort at Monrepos. Fire and heat protection are state-of-the-art, and modern heating technology with its very own small wooden heat power station complement the buildings' technical modernisation.

Original architecture in the foreground

Architect Egon Bermayer from the Stuttgart office ARP noticed right from the beginning that "the design of the building's

quality has an enormous potential". During manifold renovation and rebuilding measures, the castle hotel had unfortunately lost its original and characteristic look. The goal therefore was to regain the original structure, besides renovating and energetically rebuilding everything. "The strict architecture was adapted to the historical buildings of the domain." It was important to Bermayer that the yellowish colour of later years be removed and replaced with the original white: "Now there is once more a contrast between the old buildings in Monrepos and the castle hotel. The individual buildings are in an exciting dialogue, and the castle hotel still stands as an independent building."

Building extension through balconies in front

So that guests can have a fantastic view to the unique park area, all rooms have been equipped with floor to ceiling windows and balconies with glass balustrades. To attach the balconies, architect Bermayer used the existing roof overhang together with a non-functional panel at the first floor level. Horizontal lattices were set in front of the house to integrate the balcony balustrades, as well as sun protection. This opens the rooms up to the outside, transforming the park into a second, green room. NATURinFORM's grey COMPACT was chosen for the balcony surfaces. The colour-fitting decks' incomparable elegance ideally suits the colours in

Architect: ARP ArchitektenPartnerschaft Stuttgart GbR

Used decks in these reference object: **COMPACT** in grey as a honeycomb profile deck





Architecture reloaded...

the rooms, in which light shades of grey are dominant. The light grey transparent sun protection materials, and the dark grey, massive flooring create a lovely contrast and fit the interior design perfectly. Hard surfaces and soft furnishings alternate. Renate Finkbeiner, who was also responsible for the modernisations in the traditional hotel Traube Tonbach, wanted a modern up-to-date concept, not only in the architecture: "Using light colours, clear lines, and a timeless interior, an extremely nice atmosphere developed in the rooms, while the modernised meeting rooms are ideal to work in in a concentrated manner."

Swimming pool becomes a meeting room

Where in the past hotel guests swam their morning laps one today can meet highly concentrated managers. "Salon 2", Monrepos' new large meeting room bathed in light has replaced the deteriorated swimming pool. Its outer walls are completely made of glass and can be fully opened to the outside, so that meetings can be taken outdoors, not only in theory but in practice. The patios outside - decked with COMPACT in grey – also make a creative and relaxing workshop session outside possible.

Sustainability and profitability

The directors Katrin and Ralph Hosbein needn't worry about care and maintenance. NATURinFORM decks are weatherproof without the need for varnishing or oiling, which is very important in industrially used areas such as here in the castle hotel Monrepos. It is also very easy and simple to clean the

surfaces: Water alone is sufficient. Traces of use and weather (leaves, etc.) can be brushed off easily with a hose, broom or scrub. What you need to know is that NATURinFORM combines wood with a high-quality polymer. This results in weatherproof, low-maintenance decks for outdoors, that neither have issues with dimensional stability, nor with tearing due to weathering, as occurs with untreated wood after a few years.

Nevertheless, Naturinfom's products are all produced sustainably. Not one tree must be cut down, only wooden chippings from saw mills are used, and those only from PEFC certified wood from ecologically farmed forests. Despite its plastic composite, the surfaces look and feel like real wood, because they are made up to 70 percent of natural wooden fibres, which is exactly the side product from wood processing. Neither fungicides nor pesticides are used during production. Yet – unlike conventional wood - NATURinFORM's decks do not require chemicals containing environmentally damaging solvents for care or maintenance. The decks can be recycled 100 percent and for this can be returned to the plant in Redwitz in Bavaria.

COMMERCIAL BUILDING HOUSING COMPLEX, FÜRTH

For over a hundred years, people from Fürth have met all around the Kavierleinsweiher on beautiful Sundays. In the winter they go skating, and in the summer they meet for a picknick. Since 2008 a new residential area has been developed in this location. As it was a recreational spot in the past, Schultheiss Wohnbau AG set up its new residential site on a green note. To help residents soak up all the green, unusually large balconies, patios, and roof gardens lure people outside. Using NATURinFORM's low maintenance COMPACT patio decks, this is a delightully natural experience.

As soon as a person from Fürth hears Kavierlein, he immediately thinks of summer days under a blue sky. Whoever buys property here is looking for nature. So, natural products are obviously part of the package—just like NATURinFORM's decks. They look and feel like pure wood, but are actually technically enhanced to be weatherproof. This is a characteristic roofer Michael Märkl had already noticed in other building projects. 'These decks are really unusually durable and stable. They hardly change in shape,' says Märkl and laughs: 'We are resolute NATURinFORM-layers'.

Built to feel good

Märkl's customer is the Schultheiss Wohnbau AG.The established company from Nuremberg is building owner and acting building company for two sites on the plot of a total of 37,000 square metres. Because of the huge demand with its first property, Schultheiss acquired more land at the

northeastern side of the plot, 9,988 square metres in the area of a former allotment site. Until 2017 90 new residential units and a few penthouses will be built. Am Kavierlein means modern living behind clearly cut lime sandstone façades with grey and rusty red veranda elements. The design for the residential site with its total of five building blocks stems from the architect group Loebermann + Bandlow from Fürth.

Large windows provide a lot of light. The façade has right angle juts coming out of it which are especially charming, giving the house its special look – and creating space for as many large balconies and roof gardens as possible in a very discreet manner. The outdoor areas are at least 8 square metres large. Some roof gardens are even 90 square metres big, the size of an average flat. With such large surfaces at a high level, the quality and sturdiness of the materials used is decisive, as the surfaces are obviously far more exposed to weathering than small balconies protected by the wall of the house. NATURinFORM's wood composite system has the advantage that there are no tears such as with pure wood. Our clients benefit from this in the long-term,' says project manager Michael Gührs.

Schultheiss Wohnbau is specialised in high-quality living, it builds on the basis of ,feeling good', according to their clients' needs. New owners don't want to have to clear their new wooden patio of moss every spring, and certainly not have to repaint or oil it after a few winters.



Architect: Loebermann + Bandlow Architekten GmbH

Used decks in these reference object: **COMPACT** in brown

Natural, safe, low on maintenance

This is how the experienced builder came to NATURinFORM. What is special about the wooden processor's decks: The naturally beautiful wooden fibres are combined with a thermoplastic polymer. This additional component makes the natural product far more durable; it prevents humidity from penetrating, thereby stopping the decks from rotting. NATURinFORM's decks are weatherproof without any need for painting or oiling, even in unusually damp or sunny sites. All that is necessary to maintain the decks is to clean the surface every now and then with water. Because the surface is brushed, it is slightly rough, thereby slip-resistant and barefoot friendly. And they are – even when wet – so slip resistant that they are suitable for public areas, such as swimming pools, playgounds, or hotel patios.

NATURinFORM's products can hardly be distinguished from traditional wood: With a 70 percent share, wood is the optically and sensorically defining component. Walking barefoot you can feel real wood, but need not worry about splinters.

Flat with a practical connecting system

A total of 48 patios and balconies were laid using COMPACT – all together 1,287 square metres. So that water can run off easily there is a two percent slant: Using height-adjustable swivel feet the decks can simply be laid at different heights at the beginning and end of the patio – by millimetres. Profile slats are laid on the swivel feet, onto which the decks themselves are mounted. Roofer Märkl used 30 millimetre high, square aluminium pipes with 3 mm thick walls as an underlying construction. A practical and stable connecting system joins the decks to each other, as well as to the profiles.

An economic solution

Resilient, yet affordable, even with large surfaces: COMPACT is Märkl's favourite from NATURinFORM's range. COMPACT as used here is available in many different colours. Besides the three standard colours brown, anthracite, and grey, there are especially colourful special shades from NATURinFORM's ColourEdition. As a surface you can choose from a classically striated side and a block stripe surface. With a length of up to 13 metres, a thickness of 21 millimetres and because it can be used on both sides, COMPACT can be used in the most diverse of applications. It is really popular for renovation work when the mounting height of a patio or balcony must not be too high.



A place in the sun...

Elegant patina

The patios in ,Am Kavierlein' are kept in a warm brown note – a colour that conjures up a fine golden shimmer in the sun. Once laid. NATURinFORM's deck's colours mature for the first four months. Just like wood they receive a beautiful patina. First there is a slight yellow tinge, then silver and golden reflexes develop. This effect is due to the wooden fibres, and, unlike pure wood, is kept in place by the lightproof colour particles in the high-quality plastic. The chosen colour shade is thus kept permanently, it is only enhanced by the patina reflexes.

PRIVATE FACILITY **MÜLLER**

On a small slope, in view of the Swabian community Jettingen-Scheppach, stands this newly built family home. Because of its very unique location, the two-storey building is constantly exposed to both wind and weather. But thanks to NATURinFORM's CREATIVE innovative cladding, the upper floor was provided with safe and economic weather protection. Roman Müller – owner, planner, and joiner, all in one - decided on this environmentally friendly wooden composite material, and not only for design reasons.

Urban flair in the countryside

Finished in 2015, this modern family home brings a fresh, urban flair to the rural countryside. The two-storey townhouse with its massive building concept and a high-quality combination of plastered and hanging façade, is almost like a castle on the slope at the outer limits of the village. Large windows that can be slid open in the living area on the ground floor, bring light and the broad landscape outside into the house. The white plastered façade, consisting of a construction of solid plywood and plastered wooden fibre insulation, is protected from weathering by the protruding level of the upper floor. A cozy space for the family in the upper floor was created inside, by installing a balcony almost completely around the building, on top of the ground floor. A façade cladding was fitted as weather protection. Roman Müller wanted a building material that looked like wood, but should be more weatherproof. He was fed up – as a joiner – of having to keep on replacing or repairing standard wooden covers after very few years. NATURinFORM's CREATIVE, an innovative

façade cladding made of weatherproof wooden composite material, convinced him, even in looks. Colour-coordinated with the visible concrete surface of the part of the building facing north, the roof, the doors, gates, and window frames, CREATIVE was installed in graphite grey.

Elegant façade cladding in a natural wooden look

CREATIVE in 'small' and 'xl' is solid rhombus strips with a surface of 66 or 99 millimetres respectively, and can be mounted horizontally or vertically. It is available in standard lengths of four and six metres, but special lengths are also available on request. The profiles are available in the exclusive colours oak, amber and chestnut brown, as well as grahite grey (as seen here) with an individual wooden grain and a naturally looking colour gradient. The surface structure is brushed to achieve an elegant look.

Simple processing confirmed by expert

Within only a week the 195 square metres were mounted as a hanging façade with ventilation from behind. The solid rhombus strips in 'xl' and a surface area of 99 millimetres were easily mounted on an underlying construction that had been simply and quickly assembled beforehand, using the appropriate accessories. Addtionally, to protect the wall, e.g. from heavy rain, a façade fleece was inserted between the wall construction and cladding. Beginning with mounting the start bracket at approximately 15 cm ground height, the first profile was attached vertically and horizontally. After that, the following boards were mounted step by step using a groove





and slot connection repeatedly: Putting the stainless steel brackets on the pre-mounted profile, attaching the bracket to the surface and putting on the next strip. In the corners the profiles were cut exactly and fitted. Lighting was easily fixed onto the façade profiles without needing to take any special measures.

Roman Müller is really pleased with the processability, as well as with the system's sturdiness: ,The strips can be worked on like wood, but are far more easy to work with, yet much more robust. It is almost impossible to damage them by false handling or influences from outside.'

Seamless façade and balcony

For a building owner and planner all in one it was very important to be able to achieve colour unity from a design point of view for both façade and balcony surfaces. By using identical materials for balcony, façade, and attica cladding, as a contrast to the white plastered ground floor, the upper floor appears almost to be floating in the air. This effect is enhanced by the glass balcony balustrade, which lets the eye roam from inside to outside without any barriers. This works perfectly, as 'Natureline's' product range has perfectly matching decks, both in colour and in look.

Architekt: B.Eng. (FH), MBA Roman Müller

Used decks + façade in these reference object: $\textbf{CREATIVE}^{\textit{xl}} \text{ in graphite grey} \\ \textbf{NATURELINE} \text{ in graphite grey}$



PRIVATE FACILITY MARTIN / BLUM

A successful mix of wood composite material and stone was used by two house owners in Lower Franconia for their fences. They cleverly combined profiles from the CREATIVE series with quarry stone gabions.

The Martin Family's plot lies directly next to a very busy street without a pavement. The wall was to serve as an optically beautiful privacy shield, as well as effective sound protection. When the owner was standing on his brand new patio of oak brown Natureline decks by NATURinFORM, he decided to combine the two materials. And indeed, the two materials work together perfectly, and are an attractive, individual visual shield.

Simple assembly

Five gabions, each 1.2 metres wide, act as massive posts for the two metre high fence. In between, four 2.2 metre wide elements of CREATIVE rhombus strips in oak brown that were preassembled by the house owner himself were mounted using metal brackets. A rail that was fixed to the back ensures the elements' stability, a starting strip of squared timber prevents humidity creeping up from the ground.

Individual creativity

The Blum family also decided to combine wood composite material and gabions. A locksmith made them a steel frame, onto which they mounted the rhombus strips – here in the colour amber – quick and simple. A pre-mounted element is used as a garden gate. Both house owners very much appreciate the low level of maintenance that wood composite profiles require. Because the wood is reinforced with polymer, the material is protected from humidity penetration, and is thereby far more weatherproof. It is not necessary to oil or paint it, cleaning, if ever necessary, is uncomplicated, merely by using water and a brush.

Private building owner

Used façade in these reference object: Fence material mix – Gabions and **CREATIVE**





PRIVATE FACILITY SCHNITTGER

Since the 1960s, the Schnittger family has run a flourishing building materials company in Kirchlengern (NRW). What started as a forwarding company expanded into a well-known construction supply business. But not only the company grew, so did the family. The house, which was built in 1910 and has ever since belonged to the family, and even housed the company's administration office for a long time, became too small as time went by. There were several modernisation, renovation, and extension measures until the construction material business was moved to an easily accessible industrial area in 1993. But due to the addition to the family in the third generation, a further extension became necessary. Thoughts about a new-build were shattered by not being awarded building permission; an addition of storeys didn't seem attractive, so that it was decided to add an extension in which the second generation of Schnittger's built their residence for slightly older citizens. To achieve a modern look, the old building and the new building were clearly set apart from each other, also optically, so that the extension's façade was covered using NATURinFORM's new and innovative graphite grey CREATIVE cladding profiles.

Living concept for four generations

Before setting out to extend the living area, the Schnittger family sat down with architect Martin Kremer of Planpluswerk to analyse their living requirements. The extended family, spanning a total of four generations, should find residence here, according to everyone's individual needs. Quintessentially the thoughts were to keep the daughter's large family living together with the grandmother in the old building. The couple Schnittger senior were to receive

an independent living area in an extension directly next to the old house, which was also to be suitable for elderly inhabitants. The two units were connected where there used to be a patio with a French window. Both building units share a utility room in this area, enabling access to both living areas, but only should both parties wish to have this. This makes living together ideal, but at the same time respecting each parties' need for privacy. The extension itself is accessible from the street via a covered carport and a low stepped, also roof-covered stairway. In the 130 square metres large ground level flat the separate private rooms, such as bed- and bathrooms are located to the front, towards the street; to the garden there is an open living area with kitchen, which is enhanced in the summer by an almost 15 square metres large, covered patio.

Floating impression

The house was constructed using ecological wooden frames and was set up slightly further out in the front area on the covered base plate. Using this optically effective 'finesse', the cubist unit conveys a light feeling, as if it is almost floating in the air. The white covered shade at the transition to the flat roof in combination with the graphite grey façade cladding additionally emphasizes this effect. An additional white covered shadow gap between the extension and the old

Architect: Planpluswerk GmbH & Co. KG, Martin Kremer

Used façade in these reference object: $CREATIVE^{xl}$ in graphite grey





Architektur reloaded...

building creates an optical division between both building units and gives additional depth.

Innovative façade material creates a contrast

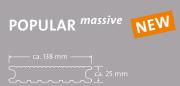
The building owners chose the cladding material. Together with the architect they decided that a cool modern look was necessary as a contrast to the traditional yellow stone-brick façade of the old building. After they had already had years of positive experience with NATURinFORM's patio decks, which they had been selling in their portfolio from day one in their company, they chose the innovative and at the time brand new CREATIVE as a curtain cladding, ventilated from behind. The graphite grey profiles with stainless steel corner covers correspond optically ideally to the brick stone façade and additionally emphasize the flat-topped building's modern character. In the garden the areas next to the old building were also covered with wood composite material profiles up to the flat roof's top level. This and the grey concrete slabs on the patio together with the raw stone hewn flowerbed borders lead to a coherent and elegant garden area.

Modern façade covers using wood composite material

CREATIVE in ,small' and ,xl' is a massive rhombus slat with a covering measure of 66, or 99 millimetres respectively. It can be laid horizontally, as well as vertically. It is on offer in standard lengths of four and six metres, but special lengths are also available on request. The profiles in the exclusive colours oak, amber, and chestnut brown, as well as graphite grey (as seen here), are equipped with an individual wooden grain and a natural-looking colour gradient. The surface structure is slightly brushed to achieve an elegant look. On

principle, the slats can be made in any colour on request. It is easy and quick to mount the façade as a curtain, ventilated from behind. The massive rhombus slat in 'xl' and a covering measure of 99 millimetres was first attached to an underlying construction using the appropriate accessories. Additionally, to protect the wall, e.g. against heavy rain, a façade fleece open to diffusion was attached between the wall construction and the cladding. Starting with fixing the start bracket at base level, the first profile was attached horizontally and plumb. Then, step by step, the following slats were mounted using a slot and key connection in a repetitive manner: Put the stainless steel brackets on to the already pre-mounted profile, attach the bracket to the underlying construction, and mount the next slat. In the corners a specially made stainless steel border profile was fitted. Both the stainless steel covers on the base, as well as to the parapet, create a coherent finish for the façade. Lighting elements, ventilation grilles, and drains for rainwater were easily attached to the profiles without special measures.

OUR PRODUCT RANGE





POPULAR plus honeycomb profile deck



The patio deck **POPULAR** honeycomb profile deck is also available in the colours of the patio deck **NATURELINE**

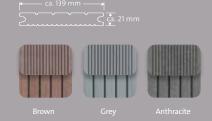
POPULAR select massive deck



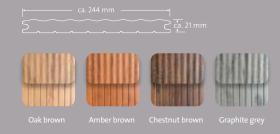
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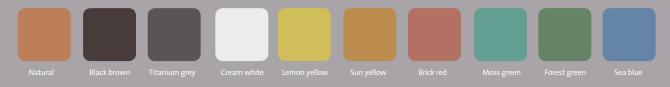
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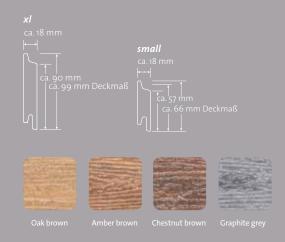
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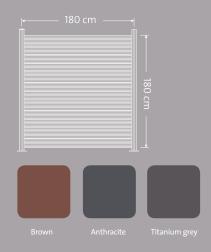
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